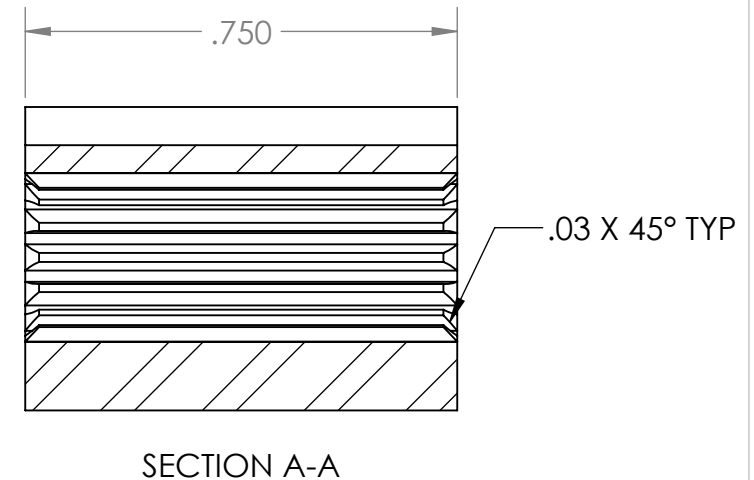
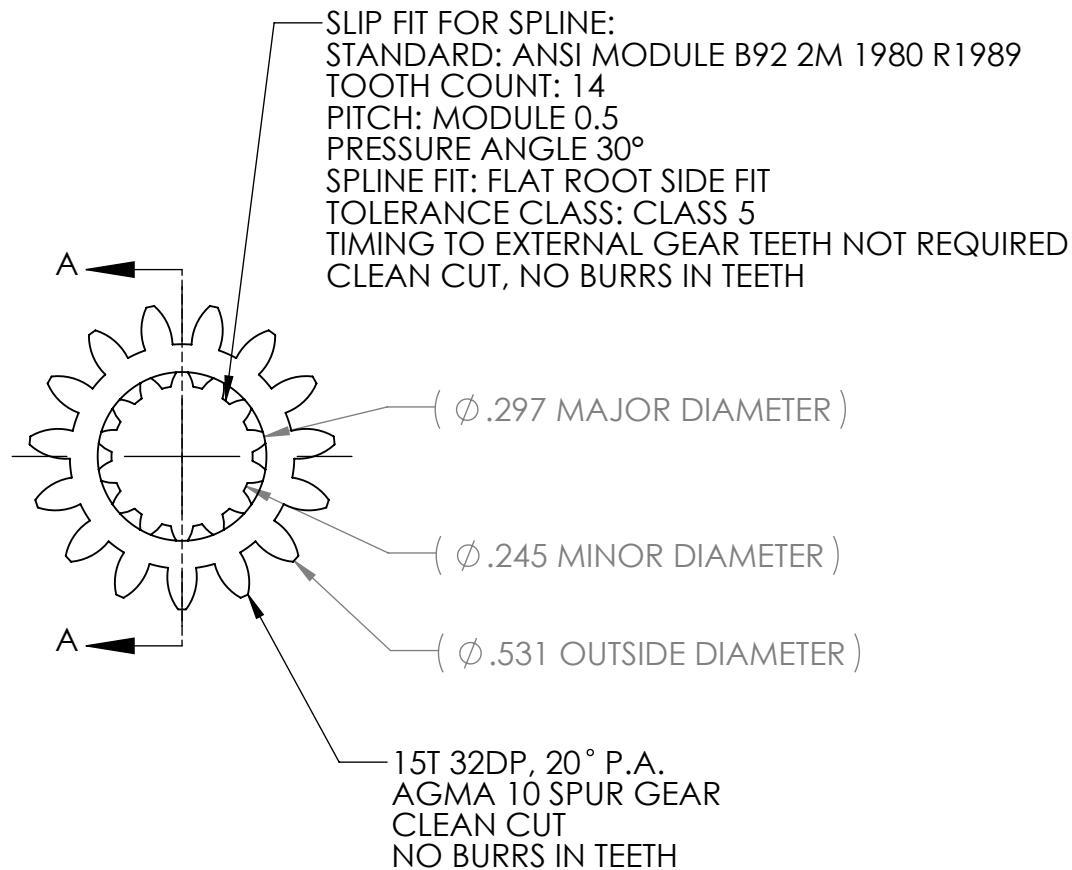
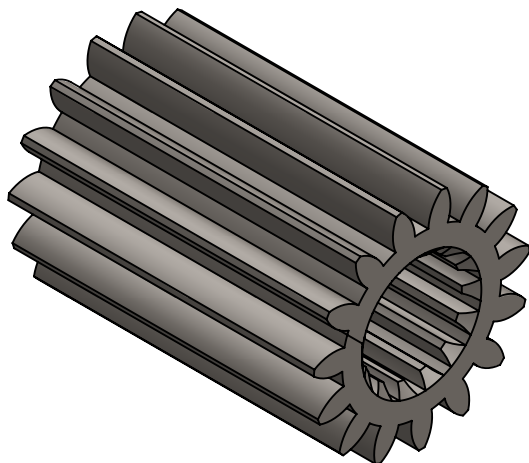


REVISION HISTORY			
REV.	DESCRIPTION	DATE	DRAWN BY
1	ORIGINAL PRINT	8/28/2019	N. MASSOUDA
2	UPDATED NOTES AND CHAMFERS	10/24/2019	N. MASSOUDA



*** SEE CAD FOR ADDITIONAL TOOLPATH INFO***



UNLESS OTHERWISE SPECIFIED:		COMMENTS:								
DIMENSIONS ARE IN INCHES		DUAL DIMENSIONS ARE IN MILLIMETERS.		TITLE: 15T 32DP GEAR SPLINE BORE FALCON 500 PINION						
TOLERANCES:		BREAK ALL SHARP EDGES								
FRACTIONAL	±1/16			SIZE	DWG. NO.	REV				
ANGULAR: MACH	±1°									
ANGULAR: BEND	±5°									
ONE PLACE DECIMAL	±0.1									
TWO PLACE DECIMAL	±0.01									
THREE PLACE DECIMAL	±0.005			A	am-4148	2				
FOUR PLACE DECIMAL	±0.0005									
MATERIAL		NAME	DATE				SCALE: 3:1	WEIGHT:	SHEET 1 OF 1	
4140 STEEL HRB 90-95		CHECKED	NL							10/24/19
FINISH		ENG APPR.	KK							10/24/19
DEBURR & ZINC PLATE		MFG APPR.								
DO NOT SCALE DRAWING		Q.A.								